## **SUMMARY**

Pidperygora Liudmyla. The master's degree work contains 148 pages, 36 figures, 9 tables, 30 bibliographic sources. The graphic is part of 4 sheets of and 6 placards.

Theme of master's work – Improving the accuracy and efficiency of processing heavy lathes using adaptive hydrostatic bearing college.

The purpose of work – improving the efficiency of heavy machinery through the use of adaptive hydrostatic supports.

Object of study: Spindle units of heavy machines.

In the master's work solved the following problems:

In master's degree work next tasks are untied:

- 1. The ways of increase of exactness of machine-tool equipment, feature of application of spindle supports of different types are analysed.
- 2.Methodology of calculations and design of spindle knots is worked out on supports of liquid friction.
- 3.The analysis of experimental researches of ш spindle knot of heavy lathes is conducted
- 4.Control system by exactness is worked out on the base of adaptive hydrostatical supports

HEAVY LATHE, RESISTANCE, MATHEMATICAL MODEL, DEFORMATION, ADAPTIVE SYSTEM FEED, ACCURACY.